

# Ferrazone®

**Chemical Name** Sodium iron (III) ethylenediaminetetraacetate  
Ferric sodium EDTA

**Chemical Formula** EDTA-FeNa . 3H<sub>2</sub>O

**Mol. Weight** 421.1 (trihydrate)

**CAS Number** 15708-41-5 (anhydrous)  
18154-32-0 (trihydrate)

Specifications	Checkpoint	Specification	Units	Method
	Appearance	Light yellow to yellow brown powder		FCC
	Odor	Free of any odor		FCC
	Iron content	12.5 – 13.5	%	FCC
	EDTA-H <sub>4</sub> content	67.0 – 72.0	%	FCC
	pH of a 1% w/v aqueous solution	3.5 – 5.5		FCC
	Identification by IR	Pass		FCC
	Water-insoluble matter	0.1 max	%	FCC
	Nitilotriacetic acid	0.1 max	%	FCC
	Arsenic	1 max	mg/kg	FCC
	Lead	1 max	mg/kg	FCC
	Chloride	600 max	mg/kg	FCC

Ferrazone® is widely approved for food fortification.  
Manufacturing is certified according to HACCP (option A) and FS22000.

**Main Characteristics** Ferrazone® is a stable, free-flowing, yellow-brown powder

Solubility in water : approx. 90 g/l water (20°C)  
: approx. 120 g/l water (30°C)  
: approx. 300 g/l water (70°C)  
Bulk density untapped (poured) : approx. 750- 950 kg/m<sup>3</sup>  
Bulk density tapped : approx. 1100-1300 kg/m<sup>3</sup>

**Applications** Food fortification

**Environmental aspects** Inherently biodegradable  
COD: approx. 570 mg/g



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<b>Packing</b>	For information on possible packing types and sizes, please contact your nearest AkzoNobel representative.	
<b>Storage</b>	Store in original packing at a dry place. Opened bags must be closed again properly. It is advised to re-test the material after three years of storage	
<b>Further Information</b>	For transport, handling and first aid instructions, please refer to the Safety Data Sheet, which is available on request. For samples, technical service and further information, please contact your nearest AkzoNobel representative or:	
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